There are times in this life when you simply want more.
You want lasting luxury and uncommon artistry. You want the best. This applies especially to your home. It should reflect your personality and accomplishments, while also pleasing your eye at every turn. That’s why every element needs to be of the highest quality—the kind of remarkable quality and craftsmanship found in the world’s finest doors. IWP® Custom Wood exterior doors.
Our craftspeople know details make all the difference and help a home become beautifully luxurious. So every inch of every door bears witness to their unmatched dedication, and the door’s beauty and individuality are sure to catch your eye time after time.
JELD-WEN artisans offer personalized attention to detail that’s reflected in each one of our doors.
Our captivating craftsmanship begins by carefully selecting the finest wood.

Once chosen, the grain and texture is studied to ensure the wood’s character will truly shine in the finished doors. Then with precision cutting, hand assembly and hand-matched joinery, our craftspeople ensure the doors are as strong as they are beautiful. Also, by using fine stains, and employing our Permalane finishing system, we create enduring masterpieces.
Beyond fine materials and exacting artistry, what ultimately sets our doors apart is their uniqueness.

A machine simply cannot replicate the distinctive qualities of something fashioned and carved by hand and imagined by you. In fact, with all the wood species, finishes, glass, hardware, custom carving and other options we provide, every IWP Custom Wood door is a unique, customized vision of what you desire. Just bring us your dreams, and we’ll craft them into reality.

For we know that the most pleasing kind of craftsmanship is the kind that’s especially for you.
INDIVIDUAL ARTISTRY

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About our featured doors: To find out more about the doors featured on pages 3–115, please see the index on page 143.

All door glass in this catalog was photographed with an amber background for visual distinction. All glass is clear decorative glass, not amber.
Every IWP® Custom Wood exterior door is a beautiful statement of individuality. The designs and options we offer are architecturally inspired to complement any home style. You can also rely on any design you choose to be a model of craftsmanship, because each one is handmade from the finest hardwoods.
The IWP® Custom Wood exterior doors in the Estate Collection will add Old World charm to any home. This collection includes various enchanting panel designs, as well as our widest array of distinctive radius and segment top doors. For greater authenticity, these doors are also available with many finish options. Wood surface textures and antique finishes provide an aged look—without compromising performance—while rustic grilles for sidelights or speakeasies and decorative clavos and straps add visual appeal.
We've designed aesthetic options with our Estate Collection door designs especially in mind. These options not only enhance the visual appeal of any design, but they also give the door an architecturally authentic look. To see the full range of options, please see pages 116-139.

- **Straps**: These decorative metal accents have a hand-forged look, which adds character to the rails, corners or radius portions of our Estate designs.

- **Sidelight grilles**: With these decorative metal grilles, sidelights from our Estate Collection are infused with substantial Old World visual appeal.

- **Antique finishes**: Especially ideal for our Estate designs, these finishes provide an aged look and enhance a wood species’ character marks and grain pattern.
1223
Distressed Knotty Alder Door, Antique Chappo Finish

902
Genuine Mahogany Door, Dark Cherry Finish

922
Genuine Mahogany Door, Chappo Finish

1204
Wire Brushed Clear Alder Door
Pebble Grey Mist Finish, Optional Segment Top, Optional Door Straps in Dark Patina

1204
Clear Alder Door, Wheat Finish

Actual door and sidelight layouts may vary from the models pictured due to size changes. Please contact your local dealer for layout of each size.
1202 Double radius door system
Genuine Mahogany Doors, Dark Cherry Finish, Optional
Radius Top and 1-3/4” Round Clavos in Dark Patina

1202
Handhewn Clear Alder Door, Antique Gunstock Finish

1101 Handhewn Clear Alder Sidelights, Antique Gunstock Finish,
ND Glass, Patina Caming
1208
Knotty Alder Door, Cherry Finish,
Optional 1-3/4" Diamond Clavos
in Dark Patina

1321
Clear Alder Door, Merlot Finish, Optional 1" Diamond Clavos in Dark Patina

1101 Clear Alder Sidelights, Merlot Finish, Clear Bevel IG Glass,
Optional Bordeaux Grilles in Dark Patina

- **1321** Door and **1101** Sidelights, see page 143 for details
1322
Knotty Alder Door, Antique Chappo Finish, Clear IG Glass, Optional Radius 1 3/4, Optional 1" Round Clavos in Dark Patina

1209
Radius Top, Distressed Knotty Walnut Door, Clear Finish, Oval Speakeasy with Oval Rustic Grille in Dark Patina

Oval Rustic Grille detail

1209
Knotty Alder Door, Chappo Finish, Clear IG Glass, Optional Speakeasy with Rustic Grille in Dark Patina
Actual door and sidelight layouts may vary from the models pictured due to size changes. Please contact your local dealer for layout of each size.
1222
Wire Brushed Knotty Alder Door, Wheat Finish, Optional 1-3/4” Round Clavos in Dark Patina

1308
Distressed Knotty Alder Door, Antique Cherry Finish, Optional 1-3/4” Round Clavos in Dark Patina, Optional Radius 1/8

1265
Wire Brushed Clear Alder Doors and Sidelights, Ebony Finish, Clear Bevel IG Glass, Operable Florence Grilles in Dark Patina (sidelight grilles are not operable)

Actual door and sidelight layouts may vary from the models pictured due to size changes. Please contact your local dealer for layout of each size.
1260
Distressed Clear Alder Door and Sidelights, Antique Cherry Finish, Clear Bevel IG Glass, Optional Operable Florence Grilles in Dark Patina (sidelight grilles are not operable)
Distressed Knotty Alder Door, Antique Chappo Finish, Optional Speakeasy with Rustic Grille in Dark Patina, Optional Radius 1₂₄, Optional 1" Diamond Clavos in Dark Patina

Wire Brushed Clear Alder Door, Cherry Finish, Optional Segment 1₂₄

Clear Alder Door, Cherry Finish, Optional Gothic 1₂₄, Optional 1" Diamond Clavos in Dark Patina

Actual door and sidelight layouts may vary from the models pictured due to size changes. Please contact your local dealer for layout of each size.
1303
Handhewn Knotty Alder Door, Antique Wheat Finish

Clear IG Beveled Glass and Rustic Grille detail

1303
Handhewn Knotty Alder Door, Antique Wheat Finish, Optional
1" Diamond Clavos in Dark Patina, Optional Door Straps in Dark Patina

1101 Handhewn Knotty Alder Sidelights, Antique Wheat Finish,
Clear IG Beveled Glass, Optional Rustic Grilles in Dark Patina
1322
Wire Brushed Knotty Alder Door, Wheat Finish, Optional 1-3/4” Round Clavos in Dark Patina

1322
Wire Brushed Knotty Alder Door, Chappo Finish

1101
Wire Brushed Alder Sidelights, Chappo Finish, NT Glass, Patina Caming

NT Glass detail
1212*
Knotty Alder Door, Chappo Finish

1234*
Handhewn Knotty Alder Door, Antique Wheat Finish

1350**
Distressed Knotty Alder Door, Antique Chappo Finish, Optional Speakeasy with Rustic Grille in Dark Patina, Optional 1-3/4" Diamond Clavos in Dark Patina

1355**
Distressed Knotty Alder Door, Antique Cherry Finish, Optional 1-3/4" Round Clavos in Dark Patina

*Flat panels are standard for doors 1212 and 1234.

**Due to the full length plank configuration of doors 1350 and 1355, the doors will not weather-seal well at the top.
Actual door and sidelight layouts may vary from the models pictured due to size changes. Please contact your local dealer for layout of each size.
1313
Clear Alder Door, White Wash Finish

1101 Clear Alder Sidelights, White Wash Finish, Clear Bevel IG Glass,
Optional Tuscany Grilles in Dark Patina

1313
Clear Alder Door, White Wash Finish

1101 Clear Alder Sidelights, White Wash Finish, NV Glass, Zinc Caming
Actual door and sidelight layouts may vary from the models pictured due to size changes. Please contact your local dealer for layout of each size.
This IWP® Custom Wood exterior door collection perfectly captures the essence of Craftsman, Prairie and Mission architecture. All these door designs feature wider stiles and bottom rails, flat panels and squared sticking; patina glass cameing and shelves are also available. Additionally, the collection includes Craftsman-inspired glass, such as Art Nouveau designs and geometric patterns reminiscent of Frank Lloyd Wright. All these details will add not only visual interest to your home, but also perfect architectural authenticity.
381*
Oak Door and Sidelights, Clear Finish,
Seedy Glass, Optional Shelf

385*
Walnut Door and Sidelights, Chappo Finish,
X Glass, Optional Shelf
Actual door and sidelight layouts may vary from the models pictured due to size changes. Please contact your local dealer for layout of each size.
383
Cherry Door, Sidelights and 600 Transom, Merlot Finish, N Glass, Optional Shelf

385
Walnut Door, Sidelights and 620 Transom, Clear Finish, Cherry Blossom Glass

387
Clear Alder Door, Sidelights and 600 Transom, Wheat Finish, Z Glass, Optional Shelf
1381
Distressed Clear Alder Door and Sidelights, Antique Dark Cherry Finish, Triple-Glazed Seedy Glass, Optional Shelf

383
Cherry Dutch Door, Merlot Finish, N Glass, Optional Shelf

387
Clear Alder Dutch Door, Wheat Finish, Z Glass, Optional Shelf

Actual door and sidelight layouts may vary from the models pictured due to size changes. Please contact your local dealer for layout of each size.
180 Cherry Door and Sidelights, Clear Finish, Q Glass, Patina Caming

180 Genuine Mahogany Door, Dark Cherry Finish, A Glass, Polished Zinc Caming

180 Oak Door, Cherry Finish, All-Panel Door
The IWP® Custom Wood exterior doors in our Classic Collection are suitable for a wide range of homes. Select a traditional six-panel design to complement the bold symmetry of a Colonial home; a carved design with an intricate decorative glass insert to enhance the ornate appeal of a Victorian home; or any distinctive design with a coordinating transom and sidelights to increase the drama of a home’s entry. With this collection, the widest array of designs and options are available for your consideration.
423
Genuine Mahogany Doors and Sidelights, Chappo Finish, Low-E IG Glass

421
Genuine Mahogany Doors, Chestnut Finish, Clear IG Glass

461
Genuine Mahogany Door, Dark Cherry Finish, Clear IG Glass
Actual door and sidelight layouts may vary from the models pictured due to size changes. Please contact your local dealer for layout of each size.
Glass for 412 door only.
Actual door and sidelight layouts may vary from the models pictured due to size changes. Please contact your local dealer for layout of each size.
432
Genuine Mahogany Door and TDL Sidelights, 625 TDL Transom, Merlot Finish, Clear IG Glass, All-Panel Door

430
Walnut Door and TUL Sidelights, Chappo Finish, Clear IG Glass, All-Panel Door

432
Paintable Door, All-Panel Door
Actual door and sidelight layouts may vary from the models pictured due to size changes. Please contact your local dealer for layout of each size.
Walnut Door with Wraparound Sidelights and Transom, Chappo Finish, Q Glass, Brass Caming, All-Panel Door
Paintable Door with Wraparound Sidelights and Transom, BC Glass, Patina Caming, All-Panel Door
Genuine Mahogany Door and Sidelight, Cherry Finish, D Glass, Patina Caming

Glass for 110 door only.
110 Door Carving Detail

110 Oak Door, Wheat Finish, All-Panel Door, Optional Carving on One Side

Genuine Mahogany Door, Cherry Finish, Optional Radius Top, All-Panel Door

Oak Door, Chappo Finish, All-Panel Door

Available with optional carving; see door 110.
103
Genuine Mahogany Door and Sidelights, Cherry Finish,
T Glass, Brass Caming, All-Panel Door
Comes with additional glass options, J, R, Q, D and
Fountain Glass; see page 53 for glass designs.

870
Genuine Mahogany Door and Sidelights, Russet Finish,
D Glass, Polished Zinc Caming

* 870 Door, see page 143 for details
302
Cherry Door and Sidelights, Clear Finish,
T Glass, Polished Zinc Caming

Glass for 103 and 302 doors only.
141
Cherry Door and Sidelights, Wheat Finish, B Glass, Patina Caming, All-Panel Door, Optional Carving on One Side

125
Oak Door
Ebony Finish, A Glass, Brass Caming

225
Oak Door and Sidelights, Dark Cherry Finish, T Glass, Polished Zinc Caming

225
Oak Door, Chappo Finish, All-Panel Door
Actual door and sidelight layouts may vary from the models pictured due to size changes. Please contact your local dealer for layout of each size.
190
Oak Door, Wheat Finish,
All-Panel Door

425
Knotty Alder Door, Wheat Finish,
VR Glass, Patina Caming

407
Clear Alder Door, Chappo Finish,
All-Panel Door

407
Oak Door and Sidelight, Gunstock Finish,
CE Glass, Polished Zinc Caming

A Glass,
Patina Caming

Glass for
407 door only.
106
Oak Door and Sidelight, Wheat Finish, B Glass, Patina Caming, Optional Carving and Shelf on One Side

106*
Oak Sidelight, Wheat Finish, T Glass, Patina Caming

106*
Genuine Mahogany Sidelight, Russet Finish, T Glass, Patina Caming

* Sidelight widths less than 16” contain square glass; sidelight widths 16” or greater contain oval glass.

V Glass, Polished Zinc Caming

G Glass, Patina Caming

LG Glass, Brass Caming

T Glass, Patina Caming

Glass for 106 door only.

Actual door and sidelight layouts may vary from the models pictured due to size changes. Please contact your local dealer for layout of each size.
Cherry Door and Sidelight, Cherry Finish, LG Glass, Patina Caming, Optional Carving on One Side
115
Genuine Mahogany Door and Sidelight,
Cherry Finish, Grey Crystal Glass

115*
Oak Sidelight,
Wheat Finish,
K Glass,
Patina Caming

115*
Oak Sidelight,
Chappo Finish,
K Glass,
Patina Caming

*Sidelight widths less than 16” contain square glass; sidelight widths 16” or greater contain oval glass.

A Glass, Patina Caming
T Glass, Brass Caming
V Glass, Polished Zinc Caming

G Glass, Patina Laming
K Glass, Patina Laming
B Glass, Brass Caming

Actual door and sidelight layouts may vary from the models pictured due to size changes. Please contact your local dealer for layout of each size.
402
Paintable Door and Sidelights, Clear Crystal Glass
*Glass also available in Blue and Grey.*

402
Oak Door and Sidelights, Chappo Finish, 1 Glass, Brass Caming, Optional Carving on One Side
Cherry Door and Sidelight, Clear Finish, V Glass, Patina Caming, Optional Carving on One Side

Oak Sidelight, Chappa Finish, G Glass, Polished Zinc Caming

*Sidelight widths less than 16” contain square glass; sidelight widths 16” or greater contain oval glass.

LG Glass, Polished Zinc Caming

G Glass, Polished Zinc Caming
880
Oak Door and Sidelights, Chappo Finish,
A Glass, Patina Caming
Actual door and sidelight layouts may vary from the models pictured due to size changes. Please contact your local dealer for layout of each size.
64 JELD-WEN WINDOWS & DOORS

340  Cherry Door, Cherry Finish, All-Panel Door

116  Oak Door, Wheat Finish, All-Panel Door, Optional Carving on One Side

760  Paintable Door, All-Panel Door

760  Oak Door, Chappo Finish, All-Panel Door

Actual door and sidelight layouts may vary from the models pictured due to size changes. Please contact your local dealer for layout of each size.
Cherry Door and Sidelights, Cherry Finish, M Glass, Patina Caming
404
Oak Door, Wheat Finish,
A Glass, Patina Caming

406
Oak Door and Sidelights, Chappo Finish,
S Glass, Patina Caming, Optional Shelf on One Side

T Glass,
Polished Zinc
Caming

Glass for 406 door only.
Oak Door, Chappo Finish, All-Panel Door, Optional Carving on One Side

Cherry Door and Sidelights, Dark Cherry Finish, A Glass, Patina Caming, Optional Carving on One Side

B Glass, Polished Zinc Caming
C Glass, Brass Caming

Glass for 890 door only.

Actual door and sidelight layouts may vary from the models pictured due to size changes. Please contact your local dealer for layout of each size.
850A
Oak Door, Sidelights and Transom, Chappo Finish,
A Glass, Brass Caming
Actual door and sidelight layouts may vary from the models pictured due to size changes. Please contact your local dealer for layout of each size.
401
Cherry Door and Sidelight, Dark Cherry Finish, C Glass, Brass Caming, Optional Shelf on One Side

450
Paintable Door and Sidelights, J Glass, Brass Caming

460
Cherry Door and Sidelights, Clear Finish, W Glass, Patina Caming
401
Oak Door, Sidelights and 640 Transom, Wheat Finish, 
B Glass, Patina Caming, Optional Shelf on One Side

Actual door and sidelight layouts may vary from the models pictured due to size changes. Please contact your local dealer for layout of each size.
252
Genuine Mahogany Doors and Sidelights, 603 Transom,
Cherry Finish, A Glass, Brass Caming

252
Walnut Doors, Chappo Finish, All-Panel Doors
250
Oak Doors, Wheat Finish,
All-Panel Doors

250
Genuine Mahogany Doors, Cherry Finish,
U Glass, Patina Caming

Actual door and sidelight layouts may vary from the models pictured due to size changes. Please contact your local dealer for layout of each size.
250
Paintable Doors and Sidelights,
C Glass, Brass Caming
862
Cherry Doors, Merlot Finish,
Clear IG Glass

200
Walnut Doors and Sidelights, Clear Finish,
Q Glass, Polished Zinc Caming
200
Walnut Doors, Chappo Finish,
Y Glass, Patina Caming

203
Oak Doors and Sidelights, Wheat Finish,
Q Glass, Patina Caming

Actual door and sidelight layouts may vary from the models pictured due to size changes. Please contact your local dealer for layout of each size.
201
Cherry Segment Top Doors and Sidelights,
Cherry Finish, Q Glass, Brass Caming.

Actual door and sidelight layouts may vary from the models pictured due to size changes. Please contact your local dealer for layout of each size.
Genuine Mahogany Segment Top Doors and Sidelights, Cherry Finish, Q Glass, Patina Caming
160
Oak Door, Chappo Finish,
All-Panel Door

704
Oak Door, Chappo Finish,
All-Panel Door

403
Oak Door, Cherry Finish,
All-Panel Door, Optional
Carving on One Side

405
Genuine Mahogany Door, Chappo
Finish, A Glass, Brass Caming
Actual door and sidelight layouts may vary from the models pictured due to size changes. Please contact your local dealer for layout of each size.
Whether your home is inspired by Art Deco style or features the streamlined geometry of Bauhaus design, IWP® Custom Wood exterior doors from our Contemporary Collection are the perfect complement. This collection includes a variety of modern designs and many have decorative glass created by an architectural glass artist. These designs are shown in a selection of finish colors; they can also be enhanced with our paint options for a clean appearance that’s well-suited to contemporary architecture.
260
Genuine Mahogany Doors and Sidelights, 603 and 260 Transoms, Ebony Finish, Patina Cameo
Actual door and sidelight layouts may vary from the models pictured due to size changes. Please contact your local dealer for layout of each size.
Actual door and sidelight layouts may vary from the models pictured due to size changes. Please contact your local dealer for layout of each size.
268
Cherry Doors and Sidelights, Clear Finish, Polished Zinc Caming

210
Maple Door and Sidelights, White Wash Finish, Rain Glass
**170**
Clear Alder Doors, White Wash Finish,
Grey Eclipse Glass

**171**
Paintable Doors and Sidelights,
Rain Glass
860
Clear Alder Doors and Sidelights, Pebble Grey Mist Finish, Clear IG Glass
*When ordering, specify glass panels on left or right side as viewed from exterior.*

750
Oak Door, Cherry Finish, All-Panel Door

750
Cherry Door and Sidelights, Chestnut Finish, Clear IG Glass
800 Genuine Mahogany Doors, Chestnut Finish, Clear IG Glass, Layout I

800 Genuine Mahogany Doors and Sidelights, Chestnut Finish, Clear IG Glass, Layout IV

800 Doors, see page 143 for details
Our decorative grille door designs infuse any entry with a unique sense of elegance. Each of these doors features a single lite with a decorative grille. A range of grille designs is available to suit various architectural styles, from Old World to Modern. Like all our doors, decorative grille doors come in whichever wood species and finish combination you select.

For availability, check with your local JELD-WEN dealer or sales representative.
1260
Genuine Mahogany Doors, Cherry Finish, Clear IG Glass, with Helios™ Grille in Dark Patina and Optional Segment 1½
Actual door and sidelight layouts may vary from the models pictured due to size changes. Please contact your local dealer for layout of each size.
5037
Genuine Mahogany Door, Cherry Finish, Clear IG Glass, with Monte Carlo® Grille in Dark Patina and Optional Radius 1 up

5037
Genuine Mahogany Door, Cherry Finish, Clear IG Glass, with Infinity Grille in Dark Patina and Optional Radius 1 up

5037
Genuine Mahogany Door, Cherry Finish, Clear IG Glass, with Lotus Grille in Dark Patina and Optional Radius 1 up

5037
Genuine Mahogany Door, Cherry Finish, Clear IG Glass, with Versailles Grille in Dark Patina and Optional Radius 1 up
5037
Genuine Mahogany Door, Cherry Finish, Clear IG Glass, with Heritage Grille in Dark Patina and Optional Segment

Actual door and sidelight layouts may vary from the models pictured due to size changes. Please contact your local dealer for layout of each size.
5037 Genuine Mahogany Door, Cherry Finish, Clear IG Glass, with Century Grille in Dark Patina

5037 Genuine Mahogany Door, Cherry Finish, Clear IG Glass, with Chateaux Grille in Dark Patina

5037 Genuine Mahogany Door, Cherry Finish, Clear IG Glass, with Georgian Grille in Dark Patina

5037 Genuine Mahogany Door, Cherry Finish, Clear IG Glass, with Metropolis™ Grille in Dark Patina
5037
Genuine Mahogany Door, Cherry Finish, Clear IG Glass, with Sundial™ Grille in Dark Patina

5037
Genuine Mahogany Door, Cherry Finish, Clear IG Glass, with Meander™ Grille in Dark Patina

5037
Genuine Mahogany Door, Cherry Finish, Clear IG Glass, with Armada™ Grille in Dark Patina

Actual door and sidelight layouts may vary from the models pictured due to size changes. Please contact your local dealer for layout of each size.
With IWP® Custom Wood patio doors, it’s easy to create a bright and beautiful passageway. In fact, these extraordinary doors are designed to both complement a home’s aesthetic features and increase natural light. Our ample options and custom capabilities can support nearly any design preference or requirement.
508
Clear Alder Door, White Wash Finish, Clear IG Glass

509
Genuine Mahogany Door, Cherry Finish, Clear IG Glass

513
Cherry Door, Clear Finish, Clear IG Glass
Actual door and sidelight layouts may vary from the models pictured due to size changes. Please contact your local dealer for layout of each size.
1260
Genuine Mahogany Doors, Cherry Finish,
Clear IG Glass, Optional Segment Top
Actual door and sidelight layouts may vary from the models pictured due to size changes. Please contact your local dealer for layout of each size.
We’re pleased to provide a new option for your home—our folding door systems. These systems operate accordion-style, which means each section slides on an overhead track and neatly folds away for full access to the indoors or outdoors. To accommodate a range of openings, we also offer various door configurations.
515
Oak Door, Chappo Finish, Clear IG Glass, 2R configuration shown

Note: For additional configurations and hardware information, turn to page 111.
Actual door and sidelight layouts may vary from the models pictured due to size changes. Please contact your local dealer for layout of each size.
Folding door hardware
Standard hardware finishes for our folding doors include Brushed Stainless Steel and Brushed Bronze. Optional finishes are also available. The Bronze anodized, low-level combination sill provides easy access.

Folding door configurations
The exterior folding door systems we create are truly customizable, because they’re available in several configurations, ranging from two to eight leaves (depending on the opening width). Special order options include door heights up to 10'. We offer widths up to 48' (for doors opening from the center with a properly engineered header).

<table>
<thead>
<tr>
<th>Number of doors</th>
<th>Door configuration</th>
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<tr>
<td>2</td>
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<tr>
<td>3</td>
<td>2L1R or 1L2R</td>
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<td>4</td>
<td>2L2R, 3L1R or 1L3R</td>
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<td>7</td>
<td>6L1R, 1L6R, 5L2R, 2L5R, 4L3R or 3L4R</td>
</tr>
<tr>
<td>8</td>
<td>6L2R, 2L6R, 5L3R, 3L5R or 4L4R</td>
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</table>

Standard size guide

« 5037 Folding Door System, see page 143 for details
Add drama to your entrance, while also noticeably increasing natural light within your home. We create transoms in three different standard shapes with a large assortment of glass designs (custom designs are also available). This selection allows you to choose a transom that reflects your style and complements your home’s architecture. Additionally, our transoms coordinate with various sidelight designs, and using these elements in combination establishes a complete entry system.
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</tr>
</tbody>
</table>

*Available in standard sizes only
See page 143 for details
When it comes to selecting a distinctive IWP® Custom Wood door for your home, our designs are just the beginning of the story. We offer the widest assortment of options to embellish, distinguish and enhance each door design. You’ll see a visually rich variety of wood species, finishes and textures, radiant types of glass, charming hardware accents and more. Along with our custom capabilities—that make nearly any look possible—any one of our doors will become precisely what you desire.
**NATURAL CHARACTER**

**Alder—*Alnus rubra***

This versatile wood species features a fairly straight grain with areas of burl clusters and a few small knots. These marks add character to the door and will provide darker texture and color when finished. Alder varies from pale yellow to reddish brown, and it accepts stains exceptionally well. It's also the lightest and least dense of all the standard wood species we offer. Also available: Knotty Alder.

*With a Clear finish, variances in woodgrain and color are more apparent. Filled nail holes are also more noticeable.

**IWP** tint finishes include White Wash and Pebble Grey Mist. These finishes are created with a wash process, which involves wiping paint on the door surface and immediately wiping it off, so only surface highlights remain. This process purposely does not produce the color consistency of typical penetrating stains, such as Chappo, Cherry or Merlot.

**NOTE:** Variances in photography and printing may cause finish colors shown in this catalog to vary from actual finish.
Cherry—*Prunus serotina*

The Cherry we use is carefully chosen and varies from rich red to reddish brown in color. It features a fine, straight and close grain with a smooth texture. Occasionally, thin gum pockets and small clusters of pin knots are visible. These character marks, along with random blonde streaks of sapwood, add a distinctive quality to the wood. Cherry stains easily and smoothly.

Genuine Mahogany—*Swietenia Macrophylla*

Our Genuine Mahogany is the very best available; it’s the kind that’s typically used for the finest furniture and cabinetry. Its color ranges from reddish brown to a deep, rich red, and it stains well for a superior finish. The wood displays a prominent growth ring figure, with grain that is straight or interlocked. Genuine Mahogany offers less expansion, contraction and moisture absorption than most other hardwoods. *Also available: African Mahogany.*
**Oak—Quercus rubra**

We use Northern Red Oak of only the best grade, which ensures the greatest color and grain pattern consistency. This Oak is renowned for its dramatically pronounced grain pattern. This pattern varies from a tight, vertical grain to a beautifully arched pattern. The color range includes light straw and honey with a light pink hue. It also accepts stains very well.
**Walnut—Juglans nigra**

This wood species is traditionally used for fine furniture, gun stocks and boatbuilding; its durability makes it ideal for our exterior doors as well. The color varies from a rich, dark brown to black with purple undertones. Walnut features attractive blonde sapwood streaks within the darker tones, and it generally has a straight grain with occasional waves or curls. *Also available: Knotty Walnut.*

*See page 118
**See page 118

*Note: Variances in photography and printing may cause finish colors shown in this catalog to vary from actual finish.*

**Paint options**

For a versatile, more contemporary look, select one of our paint colors. Our standard colors, shown below, are available for any door design. We can also match any paint color you select; simply provide us with a 4" x 4" paint sample or a Sherwin-Williams* paint number.

*See page 118
**Antique finishes**

We offer antique finish colors for all our solid wood doors. This look is achieved through a multistep process that begins with applying a base stain for basic, overall color. Next, a dark brown or black stain (depending on the base color) is applied between the mouldings, panels and character marks, which highlights these areas. Finally, our Permalane finishing system is applied for a furniture-quality finish.

**Antique finish samples**

Antique Chappo  
Antique Cherry  
Antique Ebony  
Antique Wheat

Antique White Wash**

**See page 118

NOTE: Variances in photography and printing may cause finish colors shown in this catalog to vary from actual finish.
**Wood surface textures**

**Smooth**
This is the standard texture used for all our exterior doors.

**Handhewn**
This texture adds the look of weather-worn waves to our doors, and it is our least pronounced texture. To create it, we plane channels of various sizes into the smooth surface of a door’s stiles, rails and panels. The areas between the smooth surface and channels are then hand-sanded for a visually pleasing transition between the different surface depths.

**Distressed**
Our distressed texture gives doors an aged, Old World appearance. After applying the same techniques used to create our handhewn texture, we use chisels and other hand tools to apply random worm holes and additional character marks to the door’s stiles, rails, panels and mouldings. To accentuate these marks, we recommend an antique finish.

**Wire Brushed**
Doors with this texture feature a charming, uneven appearance. In fact, it’s our roughest and most rustic surface texture. We achieve this look by running the wood through a wire brushing wheel (in the direction of the grain). This process tears random width and depth grooves into the wood for a randomly rough raised-grain appearance.
Glass types

We offer a wide array of glass types, each one with its own attractive texture, pattern or color. This glass will not only enhance your chosen door, sidelights and transoms, but also add radiance to your entire home.

Glass types used for our standard designs can also be used for custom creations. Please note, Patio doors are only available with Clear IG, Clear Bevel IG and Low-E IG glass.
GLASS OPTIONS

Clear Baroque  Grey Baroque  Black Baroque  Blue Baroque  Amethyst Baroque

Antique Clear  Antique Brown  Antique Green  Antique Light Blue  Antique Light Rose

Antique Pale Amber  Antique Medium Amber  Antique Light Purple  Waterglass Pale Amber  Waterglass Light Purple

Waterglass Blue  Waterglass Cherry Red  Opal Light Green Wispy  Opal Avocado  Opal Transparent Pale Amber

Opal Wispy Pale Caramel  Opal Sense Pale Amber  Etched/Frosted  Flash White
Caming
In our decorative insert, sidelight and transom glass designs, caming is the metal bonding material that fuses individual glass pieces together. This assembly is done by hand, using your choice of Bright Brass, Polished Zinc or Patina caming. Glass is triple glazed to protect the caming finish.

CRAFTSMANSHIP DETAILS: GLASS DESIGNS
There’s a reason we offer such unique decorative glass options—they’re designed by our talented glass artists. These designs are created especially for IWP* Custom Wood exterior doors, and each one is made with careful techniques like hand beveling. With all the decorative glass designs we offer, there’s sure to be one to match your home’s architectural style. Of course, you can always give your entry a truly personalized look by bringing us your own ideas for a glass design.
INTRIGUING ADORNMENTS

Entry locksets
We can install exceptional lock hardware on any of our doors. This hardware is manufactured with only the finest materials, which allows us to uphold our high craftsmanship standards. Lockset hardware is available in a range of styles for either right-hand or left-hand doors, and each one includes an exterior escutcheon plate, mortise lock, interior escutcheon plate and your choice of knob or lever for the interior (depending on the model).

![Georgica, Brass Only](image1)
![Tudor, Brass Only](image2)

Hinge options
Our solid brass concealed-bearing hinges are available in four different finishes, so you can choose one to match or complement the other hardware for your door. If you select Oil-Rubbed Bronze, please note that its appearance will change over time.

![Satin Nickel](image3)
![Oil-Rubbed Bronze](image4)
![Brass](image5)
![Chrome](image6)
Decorative tips
For added character, select our decorative hinge tips. They’re available in three shapes, and each shape comes in any of our hinge finish colors.
Decorative metal accents

With decorative metal accents, our Estate doors exude character in every detail. These accents include corner, rail and radius straps; diamond and round clavos; door, sidelight and speakeasy grilles in various grille patterns; and a door knocker with an aged look. Each one is available in either Rust Patina or Dark Patina.
CRAFTSMANSHIP DETAILS: CLAVOS

Our dedication to craftsmanship is especially evident in our decorative clavos. These details are designed to add visual authenticity to doors for Old World homes. In fact, they were inspired by the functional bolt heads that were used in Medieval and Renaissance architecture. The shapes, finishes and hand-forged appearance of our clavos testify to the thoughtful artistry of another age.
EFFORTLESS DISTINCTION

CRAFTSMANSHIP DETAILS: PERMALANE PREFINISHING SYSTEM

Each IWP* Custom Wood exterior door is protected by our exclusive Permalane finishing system. During this comprehensive 10-step process, our craftspeople apply quality stains, catalyzed sealers and a top coat to the door in a controlled factory environment. Fine hand-sanding occurs throughout the process, and detailed hand-rubbing occurs after the last finish coat. The resulting finish accentuates the natural beauty of the wood and the stain color; gives the door a satin feel; and provides protection from the elements.

IWP Insignia® prehung door systems

All IWP Custom Wood exterior doors are available prehung with our Insignia Door System.* This complete package ensures smooth, easy installation with a precise fit. It includes solid hardwood jambs, mouldings, weatherstrip, concealed-bearing hinges (available with optional decorative hinge tips) and your choice of four sill types. All these components are meticulously machined by hand for perfect accuracy.

*Prehung systems are packaged and shipped unassembled.
Custom prehung capabilities

We believe artistry should be available for any application, which is why we provide custom prehanging options. These options include out-swinging doors; commercial applications with ADA-approved sills; custom size jambs; custom wraparound sidelight and transom systems; special mull posts and pockets; oversized units; and direct-set sidelight frames.
Moulding and panel profiles

Another way to put a personal touch on our door designs is by selecting from our wide range of moulding options and panel profiles. Each door collection features its own unique panel profile, which is the dimensional detail design of a panel.
ADDITIONAL OPTIONS

- 1-11/16" double hip
- 1-11/16" 45 degree
- 1-11/16" convex short
- 1-11/16" convex long
- 5/8" flat
- 1-11/16" V-groove
- 1-11/16" curved raised
- 1-11/16" 1290 panel
- 1-3/4" 1350/1355 panel
**Sills**

To help you create a cohesive look for your entrance, we offer sills in four different material and finish combinations. Please note, the solid Oak or Genuine Mahogany sills are not covered by our warranty.

![Aluminum with Polished Aluminum Finish](image1)

![Aluminum with Brass Finish](image2)

![Aluminum with Bronze Finish](image3)

![Solid Oak or Genuine Mahogany (No Warranty)](image4)

**Corner blocks**

With our corner blocks, you can ensure every element of your door reflects your design preferences. We offer three designs in two standard sizes: 2-1/2” square and 2-3/4” square. Custom sizes are also available. To learn more, please contact your dealer.

![Block A](image5)

![Block B](image6)

![Block C](image7)
### Casings

Our casing selection allows you to choose the perfect interior door trim for your home's architectural style. We offer a range of sizes in three general styles: colonial, streamline or fluted. Custom casings are also available (see page 139).

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<th>Order no.</th>
<th>Dimensions</th>
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*1-1/2" rabbet  **2-1/8" rabbet
INDIVIDUAL ENTRANCES

Our exterior doors can be customized in many ways, which we’ve highlighted here. For more information, please consult your local dealer.

Shapes
Creating a customized door often begins by questioning conventions. For example, why must an exterior door be completely rectangular? With us, you have a few other options. Custom door shapes include square top, segment top, true radius top, Gothic top, eyebrow top and raked top.

Sizes
We provide a range of custom door and sidelight sizes. You can select widths up to 48”, heights up to 120” (available for most wood species), and thicknesses of 1-3/8”, 1-3/4” and 2-1/4”.

Designs
Perhaps the most individualized option we offer is our custom designs. Our craftspeople can bring your ideas to life, with special panel, rail, stile, raised moulding, sticking, mullion and glass layouts. Consult your dealer for more information.

Carving
An ideal way to showcase wood’s beauty is with carving. Whether you want a traditional floral motif or a contemporary company logo, we have the capabilities to hand-carve custom designs. The only limit is your imagination.
Glass
These custom options include decorative beveled, leaded, tempered and insulated glass designs. Whichever option you select, our expert craftspeople will hand-cut, bevel and shape each piece of glass. Their attention to detail produces something more than a custom glass design—it’s an original artwork for your entrance.

Transoms
Any of our custom transom options will set your entrance apart. In addition to our comprehensive standard selection, we have the capacity to produce transoms in custom shapes or sizes. Please consult your dealer for more information.

Panels and moulding
Even the most intricate details can change the entire appearance of an entrance. That’s why we offer custom panel and raised moulding details. These options include flat, raised, planked and stave raised panels and custom panel profiles. Details can also be matched to existing elements for restoration projects.

Casings
To establish a look as refined as it is distinctive, we can create individual casing patterns in widths up to 9” straight and 6” radius. For bold contrast, choose different wood species or finishes for your trim and door.
**Appropriate exposure**

The placement of your IWP® Custom Wood exterior door is a major factor in its longevity and maintenance requirements. To adequately protect your wood door and extend its life, it’s imperative to take into account your climate, as well as the direction your door will be facing. Then, you need to determine the amount of overhang and the height of the entrance in relation to the base of the door.

**Exposure coefficient**

You can calculate how much overhang you need by following a simple formula: \( Y = \frac{1}{2} X \) (in most cases). For example, if the measurement from the base of your door to the bottom of your overhang is ten feet, then the overhang should be a minimum of five feet deep.

**Other variables**

The exposure coefficient may need to be modified based on your climate and the direction your door faces. In some situations, the exposure can be too extreme for a wood door (regardless of overhang); to address this, JELD-WEN also offers IWP® Aurora® Custom Fiberglass exterior doors, which are specifically designed to withstand even the harshest elements in the most extreme conditions.*

<table>
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<tr>
<th>CLIMATE</th>
<th>NORTH</th>
<th>SOUTH</th>
<th>EAST</th>
<th>WEST</th>
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<tr>
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<td>( Y = \frac{1}{2} X )</td>
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<tr>
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<td>( Y = \frac{1}{2} X )</td>
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<tr>
<td>MILD</td>
<td>( Y = \frac{1}{2} X )</td>
<td>( Y = X )</td>
<td>( Y = \frac{1}{2} X )</td>
<td>( Y = X )</td>
</tr>
</tbody>
</table>

Without the correct overhangs, wood doors with a southern, southwestern, southeastern or western exposure will require frequent maintenance. They’re also susceptible to performance problems, such as rapid finish deterioration, color fading, wood splitting, warping, moulding shrinkage, wood joint separation and water penetration between the mouldings, panels and glass. Also, doors used in applications with these exposures will not be covered under our warranty.
Maintaining your door
With the proper overhangs, wood doors may face any direction. Doors installed in these types of applications still require finish maintenance and may need to be refinished every two to five years. You may also need to perform periodic maintenance that is not specified in the warranty. Maintenance may be required at any time and may include (but is not limited to) maintaining the exterior finish or paint of wood products, trimming swollen wood products, and periodic hardware oiling or polishing. Required maintenance may vary depending on environmental conditions in your area and overhang protection. Please see your local dealer for the IWP Custom Wood Door Finish Care and Maintenance Kit.

Finish maintenance
While the finish on your IWP Custom Wood door is the finest available, periodic maintenance is required to optimize the life and beauty of your door. We have partnered with Meguiar’s to create a maintenance kit that is designed to help you care for your IWP Custom Wood entry system. Finish life varies, and the amount of moisture, direct sunlight and accumulation of dust or soil all affect the finish. In areas exposed to severe weather, finish life may be about a year. For homes with entries protected from sun and moisture, finishes may last many years. Fortunately, you can ascertain if the finish should be restored just by looking at it. Evidence of dulling, a “dry” feeling, raised grain and minor surface checks are all signs that a finish restoration is needed. A whitish cast to the final finish, particularly on doors subject to sun and moisture, is also a sign for finish restoration. Additionally, dark streaks starting at the bottom of the panels are a sign that moisture is being drawn up into the wood. Occasionally inspect your doors for any of these conditions. If any of them appear, it is important to restore the finish immediately.

To properly restore the finish, please follow these steps carefully:
1) Lightly sand, then wipe away dust with a clean cloth slightly dampened with mineral spirits.
2) Apply at least two coats of a fade-resistant exterior polyurethane with an ultraviolet inhibitor (following the manufacturer’s recommendations). Sand lightly between coats.
3) Finish all six sides of the door.

Factory and non-factory finishes must be maintained to preserve the warranty. If the finish is not maintained, it will begin to fail, and your door may require a complete refinishing. Failure to maintain the finish will void the IWP warranty.

Please consult your IWP dealer for an IWP Custom Wood homeowner’s manual and information on our Finish Care and Maintenance Kit.

*To learn more about IWP Aurora Custom Fiberglass exterior doors, visit www.jeld-wen.com.
WARRANTY

JELD-WEN® IWP® Custom Wood Door Warranty

Our warranty to you
JELD-WEN® IWP® Custom Doors grace the entrances and passages of exquisite homes throughout the world. Our designs, artisanship and exemplary service have earned JELD-WEN a reputation as the world’s finest door maker. This warranty is effective for IWP® Custom Doors manufactured by us on or after August 1, 2005 for use in the United States and Canada. Any previous warranties will continue to apply to door products manufactured by us prior to this date. For additional information, including care and maintenance, installation and finishing instructions, contact us or refer to www.jeld-wen.com.

What this warranty covers
We warrant our products below will be free from defects in materials or workmanship from the date of purchase for the time periods specified below.

Limited Lifetime Warranty Aurora® Doors and Component Parts: We warrant our Aurora® Door for five years. If our product is proven to be defective after the first five years, we will offer for purchase a replacement Aurora® Door product or component part for 50% off the then current JELD-WEN list price.

Limited Five Year Warranty on Aurora® Factory Prefinish: We warrant the factory prefinish on our Aurora® Door for five years. Should the factory prefinish be proven defective, we will at our option refill or repair the door or pay up to $350.00 to the current owner.

Limited Five Year Warranty on IWP® Custom Wood Doors and Component Parts: We warrant our IWP® Custom Wood Doors for five years.

One Year Limited Warranty on IWP® Custom Wood Door Factory Prefinish: We warrant the factory prefinish on our IWP Custom Wood Doors for one year. Should the factory prefinish be proven defective, we will at our option refill or repair the door or pay up to $250.00 for an interior door and up to $350.00 for an exterior door to the current owner.

How to get assistance
If you have a problem with your JELD-WEN IWP Custom Door, immediately upon discovery contact the distributor or dealer from whom you purchased our product, or contact us directly.

Mail: JELD-WEN Custom Doors
c/o Warranty Claims
7365 Mission Gorge Rd., Suite G
San Diego, CA 92120
Phone: 619.229.6700
Fax: 619.229.1150

We can respond quickly and efficiently if you provide the following: a) date and location of purchase, b) how to contact you, c) the address of where the product can be inspected, and d) a description of the problem and the product (photographs are helpful).

What we will do
Upon receiving your notification, we will send out an acknowledgement within three business days of receipt to the contact identified. We will investigate your claim and take appropriate action within 30 days of receipt of notification. If it is determined that our product does not have a defect covered by the warranty, we may charge an inspection fee for an onsite inspection that is required or requested by you. If it is determined that there is a defect, we will either repair the door or ship a replacement door to the distributor or person making the warranty claim in the same condition of fitting or finishing as the door originally sold to the distributor. If we are unable to provide replacement and repair is not practical or cannot be made timely, then we will refund the purchase price. This guarantee gives you specific legal rights, and you may have other rights that vary from state to state.

If the claimed nonconformity is warp, we may defer repairing or replacing the door panel for a period up to twelve months from the date of claim. It is not uncommon for a temporary warp condition to occur as the door panel adjusts to local humidity and temperature conditions. This deferral will not be counted against the warranty period.

For more information about IWP® Aurora™ Custom Fiberglass doors, visit www.jeld-wen.com.

What this warranty does not cover
JELD-WEN is not liable for:

- Warp for any 3'6" wide by 8'0" high or smaller door panel, which does not exceed 1/4" in the plane of the door panel itself; door panels wider and/or higher are not guaranteed for warp; warp, bow, misalignment, splitting, or shrinking caused by the natural tendencies of the wood for any door manufactured with a wood species not part of IWP’s standard offering.

- Normal wear and tear, including normal wear and tear of weatherstrip; and natural weathering of surfaces or variations in the color or texture of the wood or finish; surface checks that are less than 1/32" in width and/or 2" in length; Knotty Alder: surface checks that are less than 1/8" in width and/or 5" in length, and knot placement, quantity, or size.

- Problems due to misuse, abuse, failure to follow the care and maintenance instructions; failure to provide an adequate overhang (see Homeowners Manual for IWP Appropriate Exposures or consult your dealer if you have questions); or as a result of any cause beyond our control (e.g., fire, flood, earthquake, other acts of nature, and acts of third parties outside of our control).

- Problems related to: improper finishing of all surfaces (front and back) and edges (top, bottom, and sides) of the door system (see Finishing Instructions in Homeowners Manual); variation or unsatisfactory results in sheen or texture resulting from the field application of paint or any other finishing material; damage caused by extreme temperature buildup where storm doors are present.

- Bow or misalignment in the frame or jamb in which the door panel is hung (if such is purchased from IWP unmachined and not prehung); problems related to water and/or air infiltration due to improper assembly or installation; and structural integrity issues or problems caused by improper fitting of the hardware or sizing of the panel.

- Discoloration or rusting of decorative metal accent options, such as grilles, clavos, straps, etc.; solid Oak or Mahogany sill that is provided by us; or hardware or inserts that are not provided by us, such as locksets, door handles, strikes, etc.

- Cost for labor, installation, removal or refinishing (other than stated above) of the replacement door or component.

- Damage or poor product performance resulting from installation into a condition that exceeds product design standards and/or certified performance specifications and/or does not comply with applicable building codes.

- Slight expansion or contraction due to varying environmental conditions; panel movement (shrinkage) of 1/4" or less due to temperature and humidity; consult your “Homeowner's Manual” on how to work with this natural movement.

- Incidental or consequential damage. Some states do not allow the exclusion or limitation of incidental or consequential damages, so this may not apply to you.

IMPORTANT LEGAL INFORMATION
This Warranty sets forth our maximum liability for our products. We shall not be liable for special, indirect, consequential, or incidental damages. Your sole and exclusive remedy with respect to any and all losses or damages resulting from any cause whatsoever shall be as specified herein. We make no other warranty or guarantee, either express or implied, including implied warranties of merchantability and fitness for a particular purpose to the original purchaser or to any subsequent user of the product, except as expressly contained herein. In the event state law precludes exclusion or limitation of implied warranties, the duration of any such warranties shall be no longer than, and the time and manner of presenting any claim thereon shall be the same as, that provided in the express warranty stated herein. No distributor, dealer or representative of JELD-WEN has the authority to change, modify or expand this warranty. This warranty extends to the original purchaser (original purchaser means the contractor/distributor/purchaser and the initial owner of the structure where the product is initially installed) and is not transferable. The original purchaser of this product acknowledges that they have read this warranty, understand it and are bound by its terms and agrees to provide this warranty to the original owner of the structure into which the product is installed. Should state or provincial law preclude no transferability, then the warranty period is effective five years from the date of initial purchase for doors and one year from the date of initial purchase for the factory prefinish.

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**NOTE:** Actual door and sidelight layouts may vary from the models pictured due to size changes. Please contact your local dealer for layout of each size.

The photographs of installed IWP® Custom Wood doors shown in this catalog may not represent installations covered by the IWP warranty.
The JELD-WEN Website is your ultimate resource for learning about our reliable windows and doors. It has all the product information and design advice you need. Visit us at www.jeld-wen.com today.